

ABSTRACT OF THE DISCLOSURE

5 A molding-in-place technique for joint assemblies, such as a ball joint. The technique is particularly well suited for molding "in-place" a linkage structure about a joint structure. The technique uses a molding assembly having a plurality of centering and sealing structures for sealingly centering the linkage structure about the joint structure. A desired mold material is injected between the linkage structure and the joint structure "in-place" to provide a self-toleranced, self-retained, molded-in-place joint assembly.